



### 3. Bare Compressor - Model 231

Ref. No.	Component Part Number	Description	Qty. per Assy.	Spares		
				1	2	3
3-1	37131349	Tube Assembly	1			
3-2	37131216	Tube Assembly, Breather	1			
3-3	95031860	Tube Elbow	1			
3-4	95082483	Connector, Male	3			
3-5	95033585	Plug, Pipe Square Head	1			
3-6	95252409	Plug, Pipe Square Head	1	1	1	2
3-7	95033601	Plug, Pipe Square Head	1			
3-8	30812119	Valve Safety - 125 PSIG	1		1	2
3-9	95038147	Bushing, Reducing	1			
3-10	95077681	Nut-Hex Head	1			
3-11	95043196	Lockwasher, Spring	1			
3-12	95053070	Capscrew-Hex Head	1			
3-13	32065641	Clamp, Tube	1			
3-14	32042632	Tube Assembly, Finned - Intercooler	1		1	1
3-15	30282727	Tee, Manifold - Inlet/Discharge	2			
3-16	95037446	Bushing, Reducing	1			
3-17	95104196	Capscrew-Hex Head	4			
3-18	37127305	Airhead-High Pressure	1			
3-19	30280341	Gasket, Airhead	1	1	1	2
3-20	32058760	Assembly-Spacer/Valve-High Pressure	1		1	1
3-21	32035495	* Screw, Fillister Head	2			
3-22	30326573	* Washer, Flat	2			
3-23	30220115	* Valve, Finger	2	2	2	2
3-24	32015661	* Spacer	1			
3-25	30278964	Gasket, Spacer	2	2	2	4
3-26	95079612	Capscrew, Hex Head	4			
3-27	95674677	Gasket, Copper	4			
3-28	37218550	Cylinder, Air-1.25" High Pressure	1			
3-29	30294227	Gasket, Flange	1	1	1	2
3-30	37138229	Set, Ring	1	1	1	2
3-31	30215412	Piston, Air - Complete	1		1	1
3-32	35151067	* Ring, Lock	2			
3-33	95103792	Capscrew-Hex Head	3			
3-34	95103800	Capscrew-Hex Head	1			
3-35	37127354	Airhead-Low Pressure	1			
3-36	30280507	Gasket, Airhead	1	1	1	2
3-37	32141194	Assembly-Spacer/Valve-Low Pressure	1		1	1
3-38	95416335	* Nut-Hex	4			
3-39	32035479	* Lockwasher, Spring	4			
3-40	32035461	* Crew-Fillster Head	4			
3-41	32139891	* Shim, Finger Valve	1			
3-42	30221170	* Valve, Finger*	1			
3-43	37127248	* Spacer	1			
3-44	30280499	Gasket, Spacer	1	1	1	2
3-45	95053146	Capscrew-Hex Head	4			
3-46	30298202	Brace, Intercooler	1			
3-47	95674677	Gasket, Copper	4			
3-48	37130630	Cylinder, Air	1			
3-49	30294227	Gasket, Flange	1			
3-50	32194276	Set, Ring	1			
3-51	30292429	Piston, Air - Complete	1		1	1
3-52	35151067	* Ring, Lock	2			

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